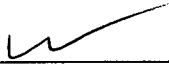


Date: Monday, 02/04/2007 12:39:32 PM
User: Linda Lacelle











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WEB
Job Number : 31565	
Estimate Number : 10482	
P.O. Number : N/A	Part Number : D2923
This Issue : 02/04/2007 S.O. No. : N/A	Drawing Number : D2923 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LANDING GEAR	Drawing Revision : A
Previous Run : 31338	Material : N/A
Written By : 	Due Date : 09/04/2007 Qty: 5 Um: Each
Checked & Approved By : _____	
Comment : Est. B 02.07.26 Updated Location RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26005108	Extrusion 'I Beam' thin
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) D2600-5-108 Extrusion 'I Beam' thin Batch: <u>13 29935</u>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
 		
Comment: LANDING GEAR RESOURCE 1 Cut D2600-5 Extrusion to length as per Dwg D2923. Deburr ends		
3.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
 		
Comment: LANDING GEAR RESOURCE 1 1- Drill pilot holes in web as per Dwg D2923 using drill jig DT8481 2- Open holes to finish size as per Dwg D2923. 3- Deburr		
4.0	QC5	INSPECT WORK TO CURRENT STEP
 		
Comment: INSPECT WORK TO CURRENT STEP		
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
 		
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/04/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 02/04/2007 12:39:32 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEB

Job Number: 31565

Part Number: D2923

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Rm 07-04-03 (5)



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LT

R 07-04-03 (5)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

07/04/04

Job Completion



u 07/04/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

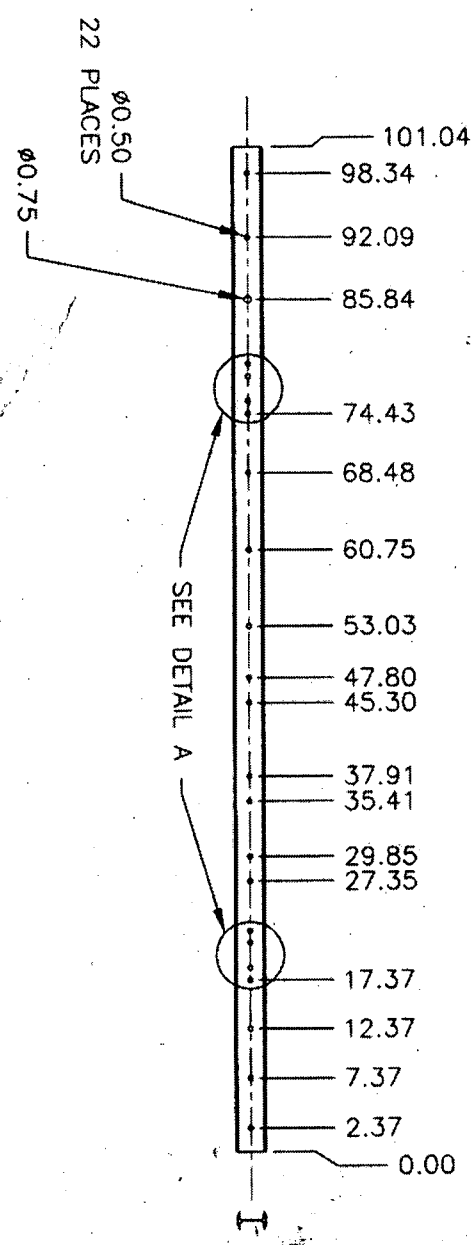
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

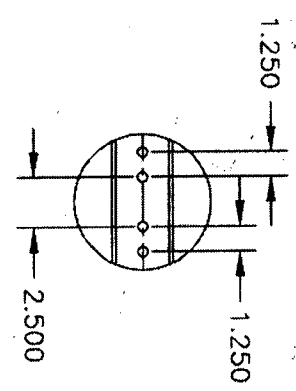
NOTE: Date & initial all entries

W/031565
C207104102

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DETAIL A
SCALE 1:9



MAKE FROM D2600-5 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART OSI 005.4.1
TOLERANCES ARE PER DART OSI 018 UNLESS OTHERWISE NOTED

RELEASED
00-05-11

DESIGN RF	CHECKED RF	DATE 99.10.14	A
DRAWN BY RF	APPROVED RF	DRAWING NO. D2923	NEW ISSUE
DART AEROSPACE USA, INC. BELLEVUE, WA	REV. A	SHEET 1 OF 1	SCALE 1:18



